

COMFORT COLORS[®]

2023 Style & Color Guide





Spreading good vibes

Whether it's a favorite lazy Sunday afternoon tee or a comfy hooded sweatshirt for a cool summer evening, everyone loves to kick back in Comfort Colors® apparel. Our unique, environmentally friendly clean pigment-dyeing process* and time-proven craftsmanship ensures that we deliver extraordinary color and longer-lasting products. We are proud that our products are made using ethically harvested and sustainably grown US cotton, that feels as good as it looks. Take a look at our collection and see what's new.

*In comparison to traditional garment dyeing process.
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NEVER MISS A BEAT

A new alert feature has been added to help you stay up to date on inventory levels, announcements, news and more!



Gildan® Product Locator App

Check out the latest update of our Product Locator App (PLA) to quickly and easily find the styles you love in the colors you need.

New Alert Feature

Keep up with the latest styles and colors of your favorite garments with our new alert feature.

Swatch Scan

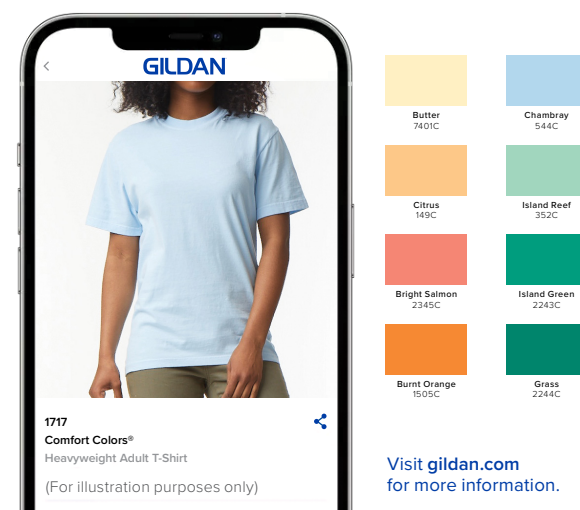
Use your smartphone to scan any color from the swatchcard and find our great selection of styles and shades.

View Styles

Check out the styles and products available in your selected color.

Find Inventory

Connect with a distributor near you to find exactly what you want.



Download the Product Locator App for inventory updates, Gildan® announcements, news and more.



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App Store® is a trademark of Apple Inc.
Google Play® is a trademark of Google LLC.

PIGMENT COLORS

Scan swatch for available styles.



						
Ivory 2309C	NEW Peachy 7514C	Blossom 2036C	NEW Hydrangea 651C	Island Reef 352C	Celadon 7492C	Sandstone 7536C
						
Butter 7401C	Melon 2023C	Orchid 2071C	Violet 272C	Chalky Mint 7472C	Grass 2244C	Khaki 2325C
						
Citrus 149C	Burnt Orange 1505C	Boysenberry 7649C	Royal Caribe 640C	Seafoam 7475C	Light Green 5555C	NEW Espresso 7596C
						
Mustard 7405C	Neon Red Orange 178C	Crunchberry 1915C	Flo Blue 2130C	Ice Blue 5415C	Emerald 329C	Hemp 2411C
						
Yam 167C	Bright Salmon 2345C	Neon Pink 212C	Blue Jean 2138C	Neon Blue 7684C	Blue Spruce 5477C	Bay 5635C
						
Brick 1955C	Watermelon 1787C	Berry 2056C	Periwinkle 2726C	Denim 7545C	Moss 5605C	Grey 2333C

DISCLAIMER

Our garments are pre-shrunk during the garment dye and wash processes for almost no shrinkage at home.

Pigment dye colors: These colors provide a vintage look that will remain for the life of the garment.

Reactive dye colors: Provide a traditional dyed appearance, with the same great softness.

Bay, Blossom, Celadon, Island Reef, Ivory, and Orchid are being transitioned from Direct/Reactive dye to Pigment dye.



Crimson
7426C



Vineyard
229C



Wine
262C



Navy
289C



Grape
274C



Pepper
2336C

DIRECT/REACTIVE COLORS

Scan switch for
available styles.



Banana
7499C



Peony
190C



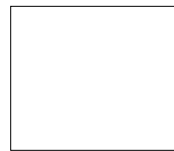
Chambray
544C



Mystic Blue
2718C



Washed Denim
7682C



White
000C



Terracotta
2434C



Heliconia
214C



Topaz Blue
2224C



Lagoon Blue
311C



Island Green
2243C



Granite
430C



Paprika
206C



Chili
697C



China Blue
295C



Sapphire
7461C



Sage
5743C



Black
426C



Red
186C



Cumin
2341C



True Navy
282C

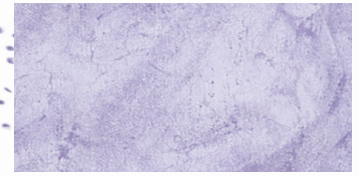


Midnight
534C



Graphite
433C

COLORBLAST



Amethyst
271C



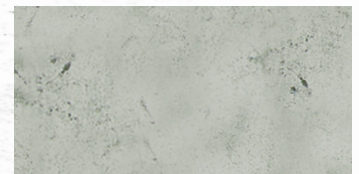
Citrine
7404C



Clay
1945C



Ocean
2137C



Fern
2410C



Smoke
2332C

DISCLAIMER
Color Blast is a pigment dye technique that yields a unique color and Color Blast effect in every garment. We do not guarantee consistency amongst individual garments.



There's a perfect process for every project, but knowing the difference is key. And whichever dyeing technique you choose, each item undergoes our signature garment dyed process, ensuring soft comfort and almost no shrinkage.

DIRECT/REACTIVE COLORS

When these garments react to the dye absorbed into their yarn, it ensures they maintain their traditional dyed look, wash after wash. It's this direct/reactive process that gives these Comfort Colors® garments their signature vivid colors, vibrant hues and long-lasting color-fastness. Direct/reactive tees are also sure to keep their great softness and shape, as well as color reliability, for the life of the style.

PIGMENT DYES

As the original pigment-dye company, Comfort Colors® has been innovating and perfecting the pigment-dye process for over 45 years. In this unique method, dye molecules bind to the fabric to give an iconic, faded look. This process also has less impact on the environment due to our innovative Clean Pigment Dye process*. This creates a garment that's cozy from the second you put it on and will only keep getting softer every time you wear it. Celebrate the awe-inspiring colors of nature, from weathered tones to striking shades, with cozy pigment-dyed tees.

*Compared to traditional garment dyed process.

PIGMENT SPRAY

With their wide variety of color concentrations and textures, Color Blast dyed garments are a fresh take on the classic pigment dyeing method. In this process, each tee is sprayed with dye rather than being immersed in a dye bath, which gives each product a unique look. Pigment spray tees don't shrink or lose their shape, making them guaranteed favorites for years to come.

COLOR CHART

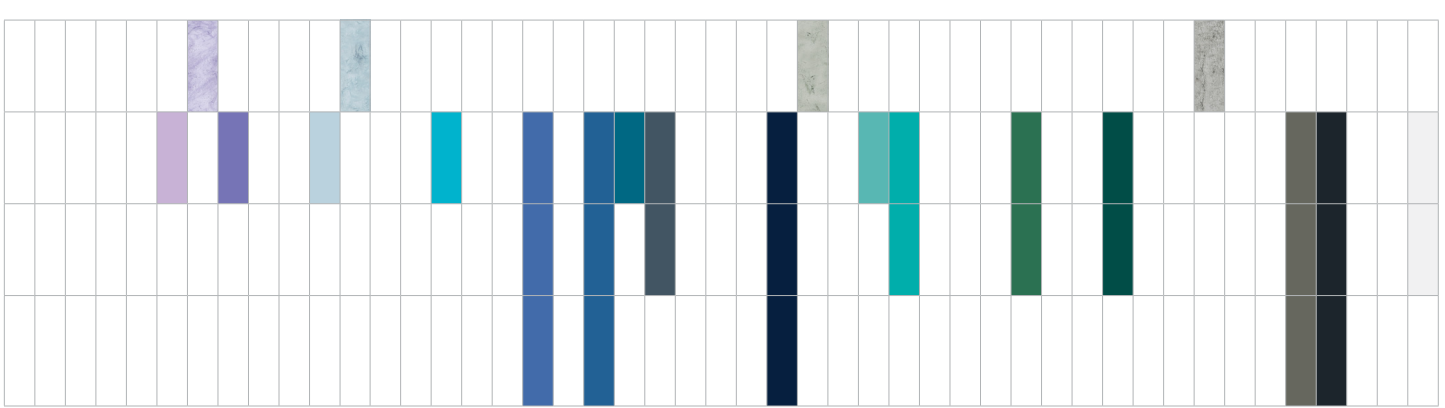
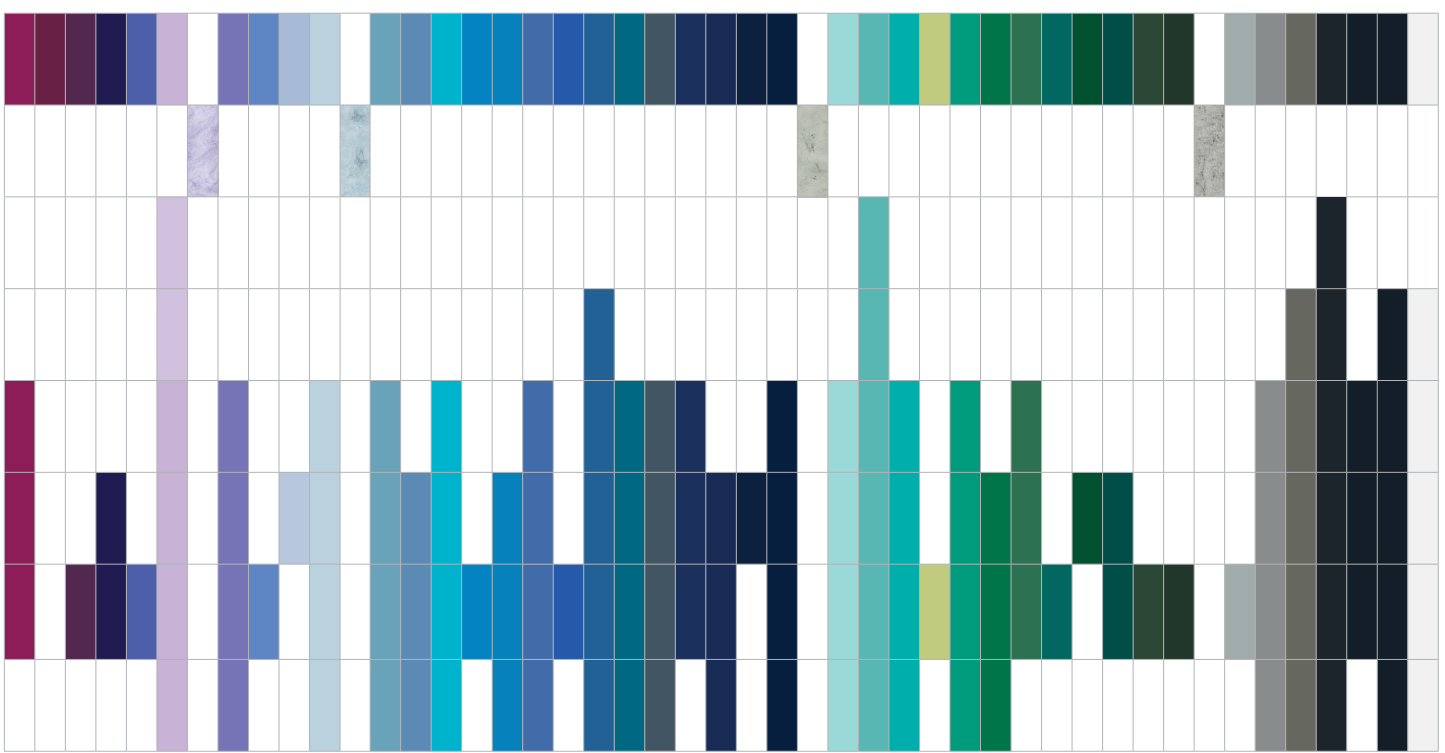
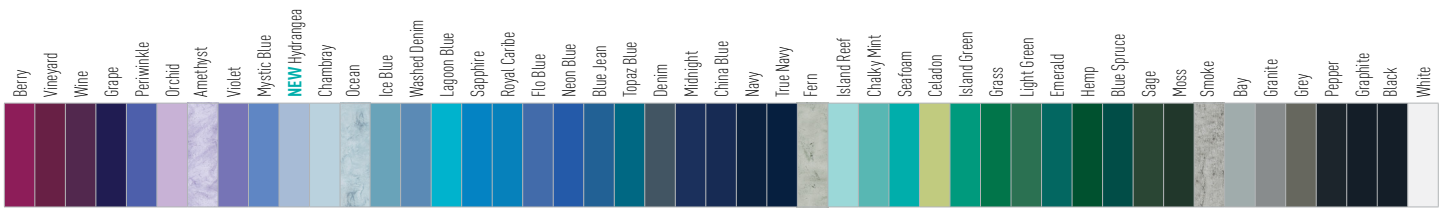
STYLES

Colors	Ivory	Sandstone	Khaki	NEW Espresso	Banana	Butter	Citrine	Mustard	Citrus	Melon	Burnt Orange	Yarn	Blossom	Boysenberry	Peony	Crunchberry	Neon Pink	Heliconia	Terracotta	NEW Peachy	Clay	Bright Salmon	Neon Red Orange	Watermelon	Paprika	Red	Brick	Crimson	Cumin	Chili
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T-SHIRTS	Style	Description	Range	Qty	Ivory	Sandstone	Khaki	NEW Espresso	Banana	Butter	Citrine	Mustard	Citrus	Melon	Burnt Orange	Yarn	Blossom	Boysenberry	Peony	Crunchberry	Neon Pink	Heliconia	Terracotta	NEW Peachy	Clay	Bright Salmon	Neon Red Orange	Watermelon	Paprika	Red	Brick	Crimson	Cumin	Chili		
	1717	Heavyweight Adult T-Shirt	S - 4XL	71																																
1745	Heavyweight Color Blast Adult T-Shirt	S - 3XL	6																																	
3023CL	Heavyweight Women's Boxy T-Shirt	S - 2XL	6																																	
4017	Lightweight Adult T-Shirt	S - 3XL	10																																	
4410	Heavyweight Adult Long Sleeve Pocket T-Shirt	S - 3XL	32																																	
6014	Heavyweight Adult Long Sleeve T-Shirt	S - 3XL	56																																	
6030	Heavyweight Adult Pocket T-Shirt	S - 3XL	61																																	
9018	Heavyweight Youth T-Shirt	YXXS - YXL	36																																	

TANK TOPS	Style	Description	Range	Qty	Ivory	Sandstone	Khaki	NEW Espresso	Banana	Butter	Citrine	Mustard	Citrus	Melon	Burnt Orange	Yarn	Blossom	Boysenberry	Peony	Crunchberry	Neon Pink	Heliconia	Terracotta	NEW Peachy	Clay	Bright Salmon	Neon Red Orange	Watermelon	Paprika	Red	Brick	Crimson	Cumin	Chili			
9360	Heavyweight Adult Tank	XS - 3XL	36																																		

SWEATSHIRTS	Style	Description	Range	Qty	Ivory	Sandstone	Khaki	NEW Espresso	Banana	Butter	Citrine	Mustard	Citrus	Melon	Burnt Orange	Yarn	Blossom	Boysenberry	Peony	Crunchberry	Neon Pink	Heliconia	Terracotta	NEW Peachy	Clay	Bright Salmon	Neon Red Orange	Watermelon	Paprika	Red	Brick	Crimson	Cumin	Chili			
1545	Color Blast Adult Crewneck Sweatshirt	S - 3XL	6																																		
1566	Adult Crewneck Sweatshirt	S - 3XL	20																																		
1567	Adult Hooded Sweatshirt	S - 3XL	11																																		
1580	Adult 1/4 Zip Sweatshirt	S - 3XL	6																																		



T-SHIRTS

With their iconic style and irresistible softness, there's a reason our tees are such classics. Our wide range of colors and the versatility of our silhouettes means that all your clients can find the Comfort Colors® tee that's perfect for them.



3023CL
Heavyweight Women's
Boxy T-Shirt

NEW

Model is 5' 4" - M - Orchid

S-2XL



6 COLORS

BOXY FIT, SLIGHTLY CROPPED
TUBULAR BODY



100% RING SPUN US COTTON

6.1 oz/yd²



1717
Heavyweight
Adult T-Shirt

Model is 5' 11" - M - Bright Salmon

S-4XL



71 COLORS

RELAXED FIT, TUBULAR BODY



100% RING SPUN US COTTON

6.1 oz/yd²



6030
Heavyweight Adult
Pocket T-Shirt

Model is 5' 9" - S - Denim

S-3XL



61 COLORS

RELAXED FIT, TUBULAR BODY



100% RING SPUN US COTTON

6.1 oz/yd²



1745
Heavyweight Color Blast
Adult T-Shirt

Model is 5' 9" - S - Clay

S-3XL



6 COLORS

RELAXED FIT, TUBULAR BODY



100% RING SPUN US COTTON

6.1 oz/yd²



4017
Lightweight
Adult T-Shirt

Model is 5' 11" - M - Terracotta

S-3XL



10 COLORS

RELAXED FIT, SIDE SEAMED BODY



100% RING SPUN US COTTON

4.8 oz/yd²

OUR PRODUCTS ARE CERTIFIED BY:
OEKO-TEX - COTTON USA

For more details visit comfortcolors.com
FOR COLOR OFFERINGS, SEE T-SHIRT COLORS ON PAGE 2.

TOP STYLE
1717 - 6030 - 6014



YXXS - YXL



36 COLORS

CLASSIC FIT, TUBULAR BODY



100% RING SPUN US COTTON

6.1 oz/yd²

XS-3XL



36 COLORS

RELAXED FIT, TUBULAR BODY



100% RING SPUN US COTTON

6.1 oz/yd²



S-3XL



32 COLORS

RELAXED FIT, TUBULAR BODY



100% RING SPUN US COTTON

6.1 oz/yd²

S-3XL



56 COLORS

RELAXED FIT, TUBULAR BODY



100% RING SPUN US COTTON

6.1 oz/yd²

FLEECE

Whether it's a rainy day or a cool night, nothing beats a soft and comfy fleece, and that's why we believe we make the best in the market. With its casual and cozy style, Comfort Colors® 3-end fleece is the perfect fit for all your customers.



S-3XL



6 COLORS

RELAXED FIT, SIDE SEAMED BODY



80% RING SPUN US COTTON
20% POLYESTER

9.5 oz/yd²

S-3XL



20 COLORS

RELAXED FIT, SIDE SEAMED BODY



80% RING SPUN US COTTON
20% POLYESTER

9.5 oz/yd²



S-3XL



11 COLORS

RELAXED FIT, SIDE SEAMED BODY



80% RING SPUN US COTTON
20% POLYESTER

9.5 oz/yd²

S-3XL



6 COLORS

RELAXED FIT, SIDE SEAMED BODY



80% RING SPUN US COTTON
20% POLYESTER

9.5 oz/yd²

FOR COLOR OFFERINGS, SEE FLEECE COLORS ON PAGE 2.

For more details visit comfortcolors.com

TOP FLEECE
1566 -1567 -1580

DECORATING TECHNIQUES



Screen Printing

This is the most popular and widespread decorating technique, since it is most suited to larger runs and it is economical in cost. There are a variety of inks which can be used to garner different end results, and there are also a few different applications. These include silk screen printing, puff printing, discharge printing and distressed printing. These inks also offer a wide variety of colors.

Heat Transfer

This technique uses high heat and pressure in order to transfer your pre-cut design on to your shirt. With a wide variety of material options available like solid colors, glitter, foil, laser cut, neon and reflective materials, your designs can be as bright and bold as you wish! This technique is great for smaller runs and quicker turnaround times.

Direct to Garment

This is a wonderful way to show off your creations with great detail, and is also perfect for smaller runs of select prints. A DTG project can look similar to a screen print, but offers the ability for more colors and sharper lines so that your design can really come to life, and the inks used in these machines are water based.

Mixed Techniques

These can include a blend of just about any of the decorating techniques out there. Pairing screen printing with embroidery, heat transfer with DTG printing, or screen printing and DTG can really lend a unique and creative flair to any of your Comfort Colors® projects! This is a great way to make your designs stand out with a little something special.

FIT GUIDE



CLASSIC FIT

This comfort-wear essential for youth has a casual fit with room to grow. Ideal for chill vibes.



RELAXED FIT

The ultimate carefree look for adults with a comfortable and effortless style. The perfect laid-back look.



BOXY FIT

A fun-to-wear, relaxed and slightly cropped women's fit suitable for all body types. For that ultimate free feeling.



SIZING CHART

STYLE #	YXXS	XS/LXS/YXS	S/LS/YXS	M/LM/YM	L/LL/YL	XL/LXL/YXL	2XL/ L2XL/2XLT	3XL/ L3XL/3XLT	4XL
T-SHIRTS									
1717			18 1/4"x 26 5/8"	20 1/4"x 28"	22"x 29 3/8"	24"x 30 3/4"	26"x 31 5/8"	27 3/4"x 32 1/2"	29 3/4"x 33 1/2"
1745			18 1/4"x 26 5/8"	20 1/4"x 28"	22"x 29 3/8"	24"x 30 3/4"	26"x 31 5/8"	27 3/4"x 32 1/2"	
3023CL			18 1/4" x 20"	20 1/4" x 21"	22" x 22"	24" x 23"	26" x 24"		
4017			18 1/2"x 28"	20 1/2"x 29 1/2"	22 1/2"x 30 3/4"	24 1/2"x 32"	26 1/2"x 33"	28 1/2"x 34"	
4410			18 1/4"x 26 5/8"	20 1/4"x 28"	22"x 29 3/8"	24"x 30 3/4"	26"x 31 5/8"	27 3/4"x 32 1/2"	
6014			18 1/4"x 26 5/8"	20 1/4"x 28"	22"x 29 3/8"	24"x 30 3/4"	26"x 31 5/8"	27 3/4"x 32 1/2"	
6030			18 1/4"x 26 5/8"	20 1/4"x 28"	22"x 29 3/8"	24"x 30 3/4"	26"x 31 5/8"	27 3/4"x 32 1/2"	

YOUTH									
9018	12 1/2"x 18"	13 1/2"x 18 3/4"	14 1/2"x 20 1/2"	16 1/2"x 21 1/2"	17 1/2"x 22 3/4"	19 1/2"x 26"			

TANK TOPS									
9360		16 1/2"x 25 1/4"	17 1/2"x 26 5/8"	19 1/2"x 28"	21 1/4"x 29 3/8"	23"x 30 3/4"	25"x 31 5/8"	27"x 32 1/2"	

SWEATSHIRTS									
1545			21"x 27 1/2"	23"x 28 1/2"	25"x 29 1/2"	26 1/2"x 30 1/2"	28"x 31 1/2"	29 1/2"x 32 1/2"	
1566			21"x 27 1/2"	23"x 28 1/2"	25"x 29 1/2"	26 1/2"x 30 1/2"	28"x 31 1/2"	29 1/2"x 32 1/2"	
1567			21"x 27 1/2"	23"x 28 1/2"	25"x 29 1/2"	26 1/2"x 30 1/2"	28"x 31 1/2"	29 1/2"x 32 1/2"	
1580			21"x 27 1/2"	23" x 28 1/2"	25"x 29 1/2"	26 1/2"x 30 1/2"	28"x 31 1/2"	29 1/2"x 32 1/2"	

COMFORT COLORS® MADE WITH RESPECT™



LEARN HOW GILDAN®
AND COMFORT COLORS®
MAKE THEIR APPAREL
WITH RESPECT

Comfort Colors is made with the utmost respect for resources, both human and natural. As part of the Gildan family of brands, we uphold strict, future-forward standards for ethical, social and environmental excellence across our entire global operation. So everything we make is just as comfortable for you as it is for our planet and all of its inhabitants.

RESPECT FOR THE ENVIRONMENT

We believe our consideration for the planet as shown by our past and current ESG initiatives at Gildan set us apart from the rest. From reducing fossil fuel consumption and carbon emissions, to managing water consumption and cleaning wastewater so it's safe to return to nature after use, Gildan is continually increasing the energy efficiency of its apparel manufacturing.

RESPECT FOR CIRCULARITY

We're committed to ensuring responsible consumption and production patterns. From recovering our waste directly within our supply chain, to using recycled polyester and high-quality, sustainably grown materials, Gildan is committed to significantly reducing our impact on the planet.

RESPECT FOR PEOPLE

At Gildan, human rights, ethical labor and inclusivity are priorities. Whether it's through ensuring fair wages, empowering workers to develop skills and pursue education, offering a higher standard of living, giving access to free medical care to some of our manufacturing workers and maintaining safe and healthy work environments, we understand that treating people with respect and dignity is essential to our company's success.

RESPECT FOR COMMUNITIES

We believe it's vital to create and support positive community development in the countries we operate in. From providing youth education and strengthening social programs to offering employee programs to inspire and connect, Gildan is proud to continually grow and strengthen our supply chain ecosystems.

RESPECT FOR TRANSPARENCY

Honesty and ownership are two values at the core of Gildan's business model. The visibility we have over our manufacturing is rare in our industry. Not only can it inspire people to think differently about what they wear, but it can also contribute to the global conversation surrounding supply chain transparency.



Our Clean Pigment Dye (CPD) Process

We're very excited to highlight our revolutionary, more sustainable dyeing process that produces garments in a wide selection of cozy, weathered shades and soft hues with less impact on the planet.*

This method takes less of a toll on the environment, uses fewer resources, creates less discharge and reduces the amount of wastewater in the finishing process. It also creates tees with long-lasting colors that are sure to keep their relaxed coziness for years to come.*

* Compared to traditional garment dyeing process.



3x less water



4x less energy



no salt

This exciting innovation in fabric dyeing provides an even better print surface than before and a comfy garment guaranteed to be an instant favorite with customers. Spreading good vibes keeps getting better and better.





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